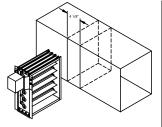
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OCATION	DURO
SUBMITTED TOSUBMITTAL PREPARED BY	
APPROVED BY DATE	

Specification Form MMB/SMB Spring Return Multi-Blade Zone Damper

DESCRIPTION:

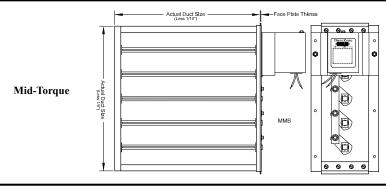
The DuroZone Multi-Blade damper for residential zoning systems has been engineered to include many features. Ribbed for strength and extruded from lightweight aluminum, the sleek frame profile provides maximum strength without excessive reduction of free area inside the ductwork. The extruded aluminum blades are mounted with nylon bushings to ensure smooth, quiet operation. The



DuroZone Spring Return Multi-Blade Dampers damper blades do not extend beyond the damper frame making for easy field or shop installation. External side-mounted linkage ensures smooth and quiet operation. Multi-Blade dampers are available in multiple stock sizes with a 24-volt spring return "Mid-Torque" motor or a 'High Torque" Spring Return motor. For multi-blade dampers with a Power Open/Power Closed motor, please reference our PMB submittal.

SUGGESTED SPECIFICATIONS:

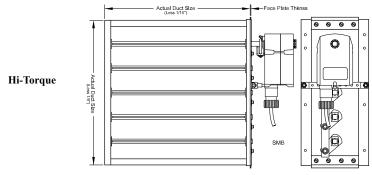
Rectangular Parallel Blade Zone Dampers shall be Duro Dyne MMB or SMB type dampers. Damper blades and frames shall be manufactured of extruded aluminum. Damper motor will be spring return type designed to spring open upon loss of power. Installation shall be as described in the Duro Dyne MMB/SMB damper instructions. Sizes and locations shall be as indicated on the mechanical drawings.



Air Stream View (Damper Open)



Mid-Torque



All blade linkage is 16 gage galvanized steel

Air Stream View (Damper Open)



Hi-Torque

Damper Specifications								
Damper Component	Material	Width	Depth					
Frame	Extruded Aluminum	4-1/16"	1/2"					
Face Plate	Extruded Aluminum	5-9/16" (includes two 3/4" flanges)	5/16"					
Blade	Extruded Aluminum	2-3/4"	3/32"					
Gasket	Vinyl Nitrile	3/4"	1/2"					
Bushings for blades are nylon 5/8" outside diameter with a 3/8" square hole								

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Specification Form

MMB/SMB Spring Return Multi-Blade Zone Damper

Spring Open Return Mid-Torque Multi-Blade Dampers (MMB)

		"B" - FACE PLATE DIMENSION - MOTOR SIDE												
		6"	8"	10"	12"	14"	16"	18"	20"	22"	24"			
	6"		Α	Α	Α	Α	В	В	В	С	С			
			51109	51119	51129	51139	51147	51155	51161	51166	51170			
	8"	Α	Α	Α	В	В	В	С	С	D	D			
		51100	51110	51120	51130	51140	51148	51156	51162	51167	51171			
	10"	Α	Α	В	В	С	С	D	D	D	Е			
		51101	51111	51121	51131	51141	51149	51157	51163	51168	51172			
	12"	Α	В	В	С	С	D	D	E	E	E			
		51102	51112	51122	51132	51142	51150	51158	51164	51169	51173			
DIMENSION	14"	Α	В	С	С	D	D	E	E		—			
		51103	51113	51123	51133	51143	51151	51159	51165	milit	T			
	16"	В	В	С	D	D	E	E						
_•		51104	51114	51124	51134	51144	51152	51160						
"A"	18"	В	С	D	D	E	E		0	B				
		51105	51115	51125	51135	51145	51153		N.					
	20"	С	С	D	E	E								
		51106	51116	51126	51136	51146								
	22"	С	D	D	E	Note: When ordering MMB Multi-Blade Dampers give the item number, description and "A" Dimension first, then "B"								
		51107	51117	51127	51137									
	24"	С	D	E	Е									
		51108	51118	51128	51138	51138 Dimension (i.e. #51163 MB 10" x 20")								

Spring Return High-Torque Multi-Blade Dampers (SMB)

		"B" - FACE PLATE DIMENSION - MOTOR SIDE										İ	
_		6"	8"	10"	12"	14"	16"	18"	20"	22"	24"		
	6"				Α	A	В	В	В	С	С		
					50129	50139	50147	50155	50161	50166	50170		
	8"				В	В	В	С	С	D	D		
					50130	50140	50148	50156	50162	50167	50171		
	10"				В	С	С	D	D	D	Е		
					50131	50141	50149	50157	50163	50168	50172		
	12"	Α	В	В	С	С	D	D	E	E	E		
6		50102	50112	50122	50132	50142	50150	50158	50164	50169	50173		
DIMENSION	14"	Α	В	С	С	D	D	E	E	Α			
		50103	50113	50123	50133	50143	50150	50159	50165		4 222		
	16"	В	В	С	D	D	E	E		MID		e e	
-		50104	50114	50124	50134	50144	50152	50160					
A	18"	В	С	D	D	E	E		_	100		P FEB	
=		50105	50115	50125	50135	50145	50153			1			
	20"	С	С	D	E	E		-					
		50106	50116	50126	50136	50146						(*)	
	22"	С	D	D	E		-					1	
		50107	50117	50127	50137	Note: When ordering SMB Multi-Blade Dampers give the							
	24"	С	D	Е	Е	item number, description and"A" Dimension first, th							
		50108	50118	50128	50138	Dimension (i.e. #50163 MB 10" x 20")							

